

5/29

DART AEROSPACE LTD		Work Order:	23686
Description: 204/205 GHW Lug		Part Number:	D2736-1
Drawing: D2736 Rev. A		Qty:	40 27

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O		05.06.27	40
2	STORES	Pick: Qty Part Number Description Batch 1 D2591 Lug B23689 1 D2735-1 Lug Bracket 321586		05.07.27 23	
3	WELDING	Weld as per QSI 004 and Dwg D2736 using locating Jig DT 8092-1 Steel rod Batch 116961			
4	QC	Inspect Level 5		05.07.27 23	
5	QC	Inspect Level 9		05.08.04 23	
6	FINISHING	Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3		05.08.04 23	
7	QC	Inspect Level 3		05.08.10 23	
8	STORES	Identify and Stock		05.08.10 23	
9	EXPEDITING	Close W/O Cost / Part: 15.98 SAC 05/08/11 (23) 16.56 05/08/11 23			

Rev	Date	Change	Revised By	Approved
A	98.01.19	New Issue		BW
B	99.08.09	Reformat, add inspection level	EC	
C	00.04.12	Revised Step #6 ,in house powder coating	EC	
D	02.03.26	Added batch # for welding rod	NG	03.03.26 RF

RELEASED

02/03/26

UNDER REVIEW

03.03.26 RF

incorporated into D205-641-04

JULY 04 2021

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No DQA: 

Date: 05/08/11

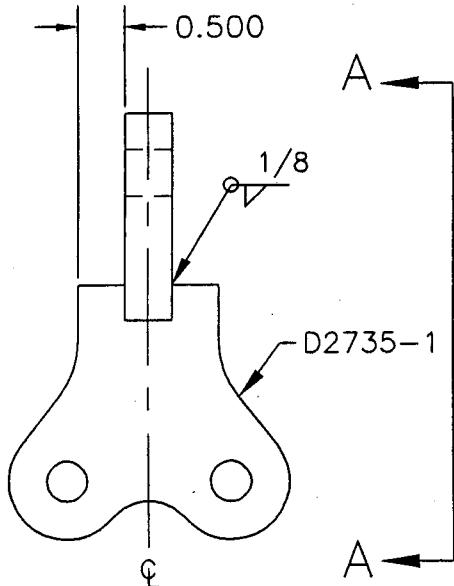
NOTE: Date & initial all entries

QA: N/C Closed: _____

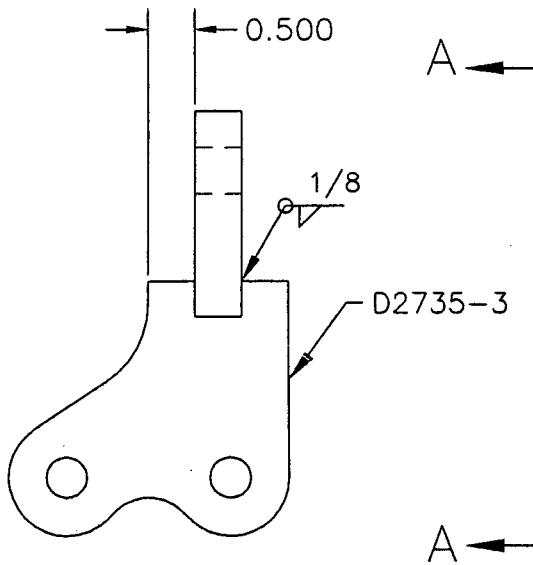
Date: _____



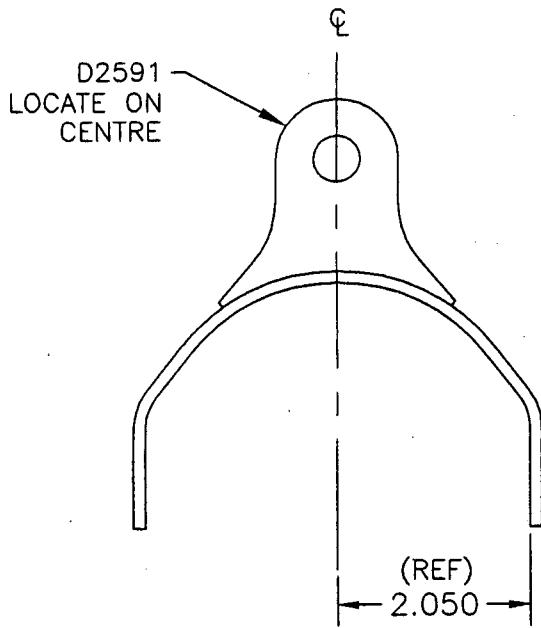
DESIGN <i>MOY</i>	DRAWN BY <i>MOY</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>KE</i>	APPROVED <i>CF</i>	DRAWING NO. D2736
DATE 97.12.18		TITLE LUG ASSEMBLY
		SCALE NTS
A	97.12.18	NEW ISSUE



D2736-1 LUG ASSEMBLY



D2736-3 LUG ASSEMBLY



VIEW A-A

NOTES:

WELD PER DART QSI 004

FINISH: POWDER COAT WHITE PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.

PART IS SYMMETRIC ABOUT CENTRE-LINES (C)

SHOP COPY
RETURN TO
ENGINEERING

RELEASER
AMENDMENT
97/12/24 DS/DT NOTICE

ECN 057 WORK ORDER
NO. 23686

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 27, 2005
08:10 am

Work Order No : 0023686
 Project Name : D2736-1
 Project For : WK529
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2736-1
 Description : Lug Assembly
 Manufactured : Yes
 Amount Req'd : 40
 Amount Done : 0
 Start Date : 06-27-05
 Est Finish Date : 07-25-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/ (Loss)	0.00	0.00